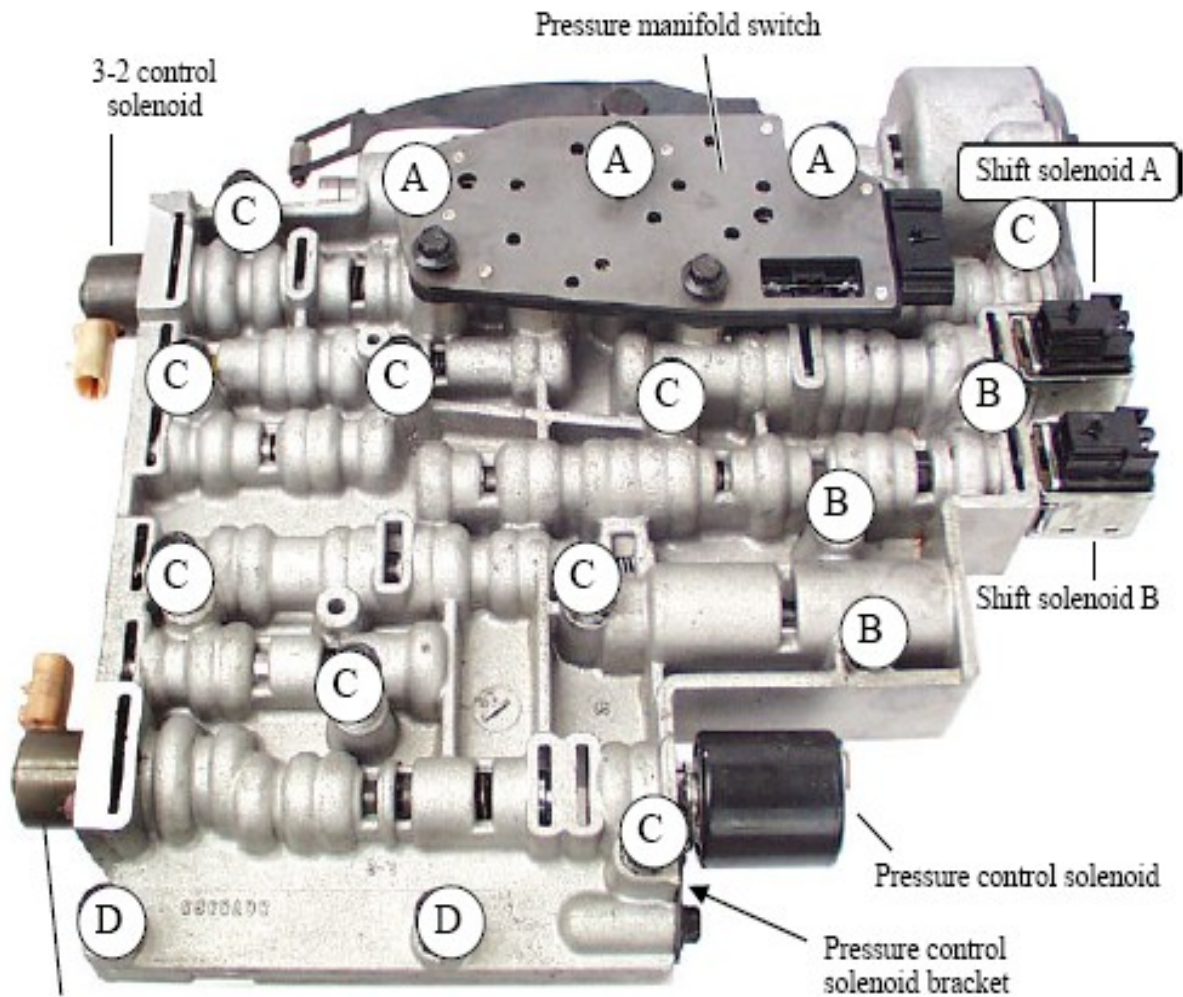


4L60E

Valve Body Bolts

MATECH BTA



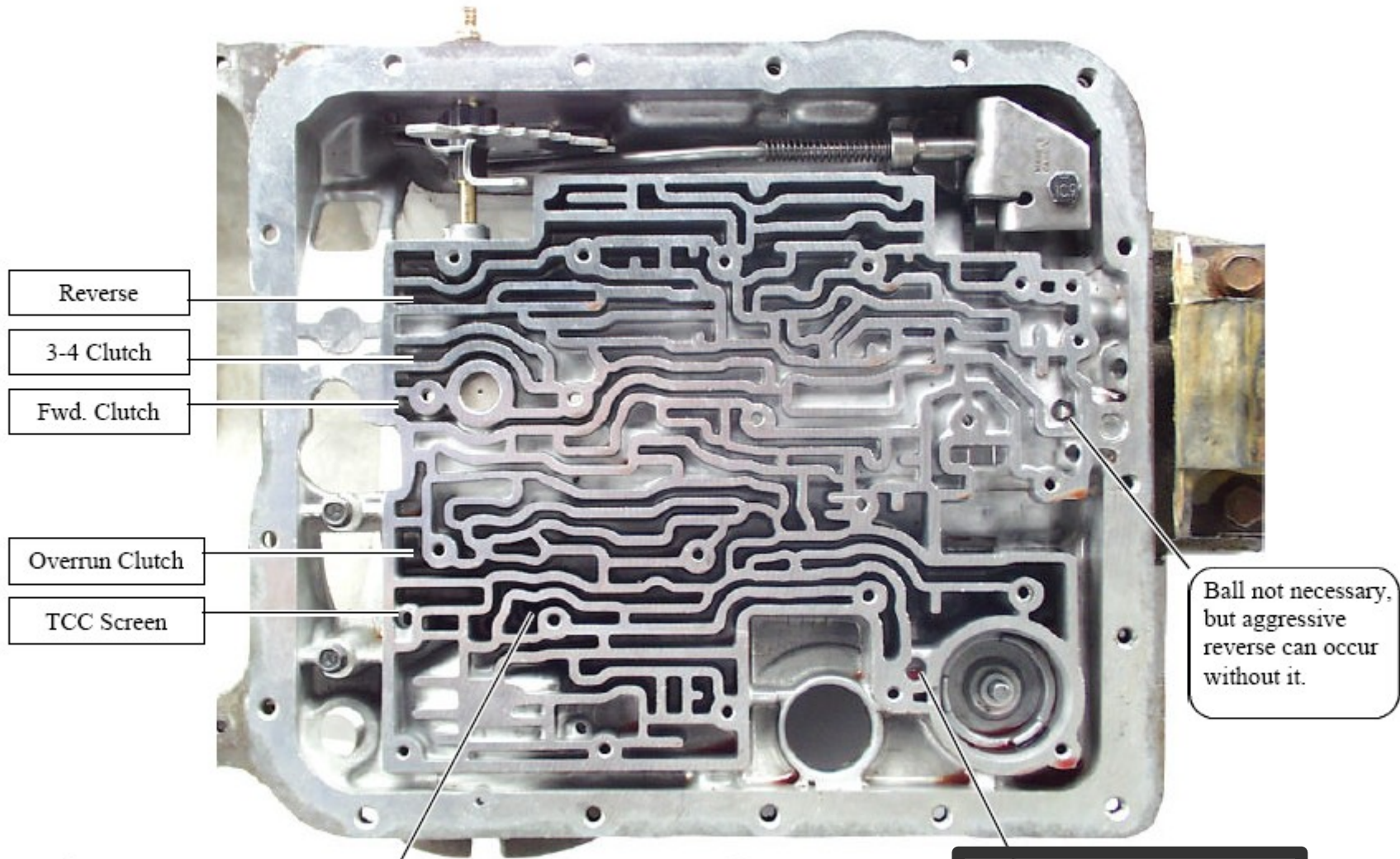
TCC PWM solenoid - 94 and earlier models did not use this solenoid. Nether did some of the 99 and later models.

TORQUE BOLT TO 98 IN.LBS

Bolts shown in actual size.

- A** 10 MM - three bolts
- B** 8 MM - three bolts
- C** 10 MM - nine bolts
- D** 10 MM - two bolts

AIR CHECKS 4L60E



- Reverse
- 3-4 Clutch
- Fwd. Clutch

- Overrun Clutch
- TCC Screen

Ball not necessary, but aggressive reverse can occur without it.

Install .250" steel ball

3rd accumulator check ball and capsule assembly must seal perfect. Use blunt punch to rap ball against seat, then check with solvent. View from inside the case to check for leak. Replace if necessary.